

# Put knowledge to work.



KYOCERA Document Solutions Inc.

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# Put knowledge to work.

Kyocera Document Solutions has  
championed innovative technology  
since 1934.

We enable our customers to turn  
information into knowledge, excel at  
learning and surpass others.

With professional expertise and a  
culture of empathetic partnership,  
we help organisations put  
knowledge to work to drive change.

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Business Fields

With the ongoing shift towards digitization, the volume of information contained in business documents continues to grow at an exponential rate. At Kyocera Document Solutions, our role is to help customers manage their information efficiently and transform it into knowledge and insights that can be leveraged for business growth. To this end, we offer a comprehensive line-up of document solutions ranging from MFPs, printers and software packages for the rapidly evolving office environment to inkjet printers for commercial and industrial applications.



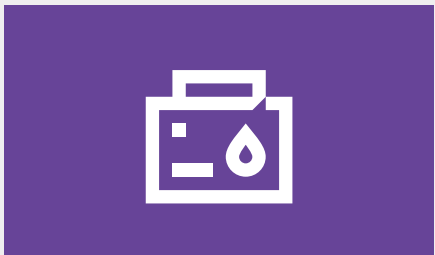
Printing Products

Kyocera provides document solutions tailored to the ever-changing business environment by seamlessly combining hardware and software elements.



Business Solutions

We provide solutions to increase productivity and create business value. We improve operational efficiency by comprehensively managing and operating a wide range of enterprise information and data.



Commercial and Industrial Printing

Expanding its product lineup from commercial to industrial printing, Kyocera Document Solutions is leading the digital shift driving productivity and growth in the printing industry. We offer a range of exciting new options that draw on the combined resources of the Kyocera Group.

Providing the optimal solutions for various business challenges.

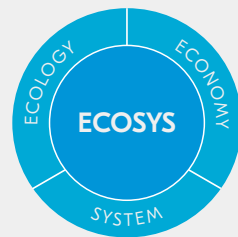
Put knowledge to work.



# Printing Products

## ECOSYS Printers / MFPs

Based on long-life technology cultivated by Kyocera Document Solutions over the years, we provide document solutions that are both ecological and economical. ECOSYS Printers were first launched in 1992, and in 1997, became the first page printer in the world to be awarded Germany's prestigious Blue Angel certification for environmentally friendly products. They continue to evolve today even after more than 25 years.



The Blue Angel is an environmental certification that was first established in 1978 by the German Federal Environment Agency. The certification is awarded to products and services that not only feature environmental friendliness, but also meet high standards of occupational safety and health, as well as quality of use. Known as one of the strictest environmental certifications, the Blue Angel is utilized as the basis for many other certifications in this field.

## "Only Toner" Design

ECOSYS products incorporate an "Only Toner" Design. When refilling toners, it is possible to replace only the toner container without having to change other parts, such as the developer unit. This results in a reduced running cost compared to general products, which require additional replacement of surrounding parts when refilling toner. This feature contributes to environmental conservation by minimizing the amount of waste material produced.



## TASKalfa MFPs

Named by combining the words "task" and "alfa" (meaning "No. 1" or "the best"), these MFPs contribute to enhancing work efficiency. Equipped with Kyocera's original and highly reliable technology, they address various challenges our customers face in their operations.



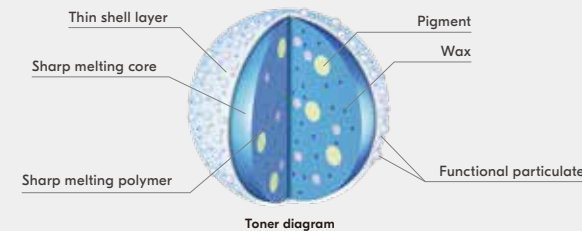
### Most Reliable Color Copier MFP Brand

TASKalfa series were awarded the "Most Reliable Color Copier MFP Brand" by the US-based research institute BLI.

Kyocera provides powerful document solutions that seamlessly combine a wide range of MFPs and printers with software options for secure operating environments and tightly integrated document processes and procedures.

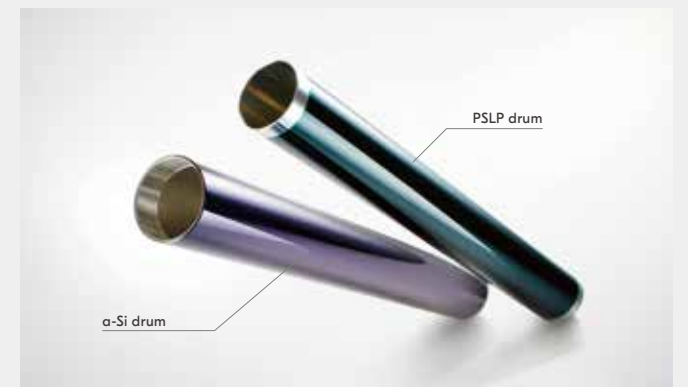
## Our Proprietary Toner

By achieving a fuser temperature 30°C lower than conventional products, the total energy consumption is reduced by half. In addition, no organic solvent is used in the production process, and the amount of water used is extremely low, thus helping to conserve the environment. A uniform toner layer is formed to achieve clear and smooth image representation.



### The Three Advantages of Our Proprietary Toner

<p><b>Energy efficiency</b></p> <p>Cut down energy consumption with low fusing temperature</p>	<p><b>Ecology</b></p> <p>New manufacturing methods to reduce environmental burden</p>	<p><b>High image quality</b></p> <p>Expanded color reproduction area</p>
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## PSLP\* Drums

Our organic photoreceptor drums offer stable electrical properties throughout its product life. More than 300,000 pages can be printed without replacing parts.

\*PSLP: Positive-charged Single Layer Photoconductor

## a-Si\* Drums

We use amorphous silicon (a-Si), featuring a high degree of hardness, in our photoreceptor drums that form the core of printers and MFPs. This allows for the printing of more than 1 million pages.

\*a-Si: amorphous silicon

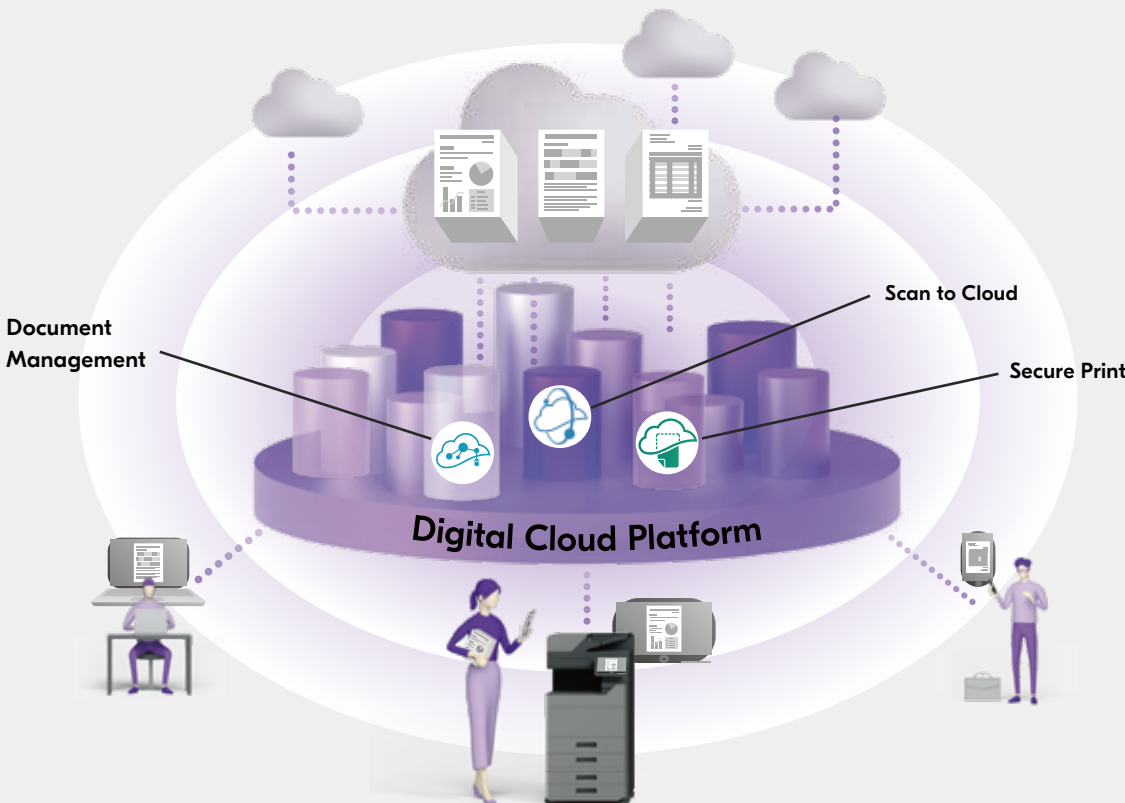




# Business Solutions

Amid the global shift toward hybrid work styles that blend remote and office-based collaboration, the business environment is evolving at unprecedented speed. However, not all individuals and companies are able to keep up with these changes. Embracing new ways of working and values requires time, effort, cost, and specialized knowledge. While the rapid pace of digitalization has created an overwhelming surge of information, vast amounts of valuable data remain unstructured and underutilized. This applies not only to analog data such as paper documents and audio, but also to digital documents that have yet to be effectively reused.

To address this, we provide a Digital Cloud Platform that bridges our customers' challenges with tailored solutions. At the core of this platform are our in-house document management and document processing solutions, which empower organizations to unlock the full potential of their information while optimizing business efficiency. Furthermore, by combining cutting-edge ICT technologies with cloud-enabled multifunction devices, we create added value and support our customers' diverse working styles.



Within the group, we have software development companies specializing in ECM<sup>1</sup>/ICT<sup>2</sup>, which has strengthened our technological capabilities by actively incorporating cutting-edge software technologies. Additionally, by leveraging the latest cloud and platform technologies and harnessing the expertise of specialized personnel, we provide high-quality products and services that are easy for anyone to use.

<sup>1</sup> ECM:(Enterprise Content Management) solutions support organizations to share, manage, and utilize their information (paper / digital documents, image data, sound files etc.) in a single unified system.  
<sup>2</sup> ICT:(Information and Communication Technology) refers to a comprehensive set of technologies that include information collection, processing, and dissemination, as well as the utilization of communication networks to share and leverage data and systems.



# Commercial and Industrial Printing



Most commercial printing, such as catalogs and direct mail, and industrial printing, such as printing on textiles, are done on analog printing machines. Analog printers tend to use large quantities of consumables and require a lot of maintenance. There are many costs that are involved: initial setup of the printing plates takes time and expertise, and the plates have to be stored when not in use, which takes up valuable space. There are also challenges associated with hiring and/or training machinery operators as well as environmental challenges such as overstocking and mass disposal due to mass production. Due to these challenges, there is an increasing need for digital printing. With no need for physical plates, digital printing is easy to maintain and operate, and can be used to print only the required quantity, thereby reducing the environmental impact. In the face of rising demand for custom jobs with limited print runs and fast turnaround times, the transition to digital printing is accelerating. In digital printing, inkjet printing in particular is proving very popular due to various features such as high speed, few parts which means they require less maintenance, and low running cost.

## Features of the Inkjet Textile Printer "FOREARTH"

### Water Free Concept

FOREARTH achieves water-free printing by eliminating the use of water in the printing process. Additionally, it minimizes water consumption for equipment maintenance by incorporating a conveyor belt cleaning system. This system filters and recycles the cleaning water used for the conveyor belt. As a result, water usage per kilogram of fabric is reduced by 99.98%\* compared to conventional methods.

\*According to our research, 2022.

### Creative Free

FOREARTH, utilizing our proprietary water-based pigment inks and pre-and post-treatment solutions, enables printing on various fabrics—including cotton, silk, polyester, nylon, and blends—without the need to change inks for each material.

### Location Free

FOREARTH's system has only two steps - printing and drying. Because it does not require separate facilities for pre- and post-treatment processes needed in conventional textile printing, it enables to drastically shorten the numbers of processes from design to production.

## Features of the Commercial Production Printer "TASKalfa Pro"

### High productivity

Capable of printing 150 sheets per minute and 9,000 sheets per hour nonstop. The paper tray can hold up to 14,950 sheets at once, with a maximum output paper stock of 15,200 sheets. By combining a variety of options such as finishers, punch units, banner output, and booklet printing, the entire post-processing workflow can be streamlined efficiently.

### Superior image quality

Equipped with high-quality, highly durable print heads and specialized water-based pigment inks that offer excellent lightfastness, water resistance, and color vibrancy, delivering high stability and superior image quality.

### Ability to handle a wide range of paper

By optimizing settings such as adjusting the distance between the inkjet head and the paper according to the paper type, TASKalfa Pro achieves high-quality printing across a wide variety of sizes, thicknesses, and paper types. It is also capable of printing on thick paper without reducing printing speed.

### Eco-friendly low power consumption

Despite being a large production printer, it operates on a 100V power supply, significantly reducing power consumption and contributing to lower running costs.





## R&D / Production

### New Technological Development

In order to provide customers with optimal products and solutions, our company is engaging in technological developments and manufacturing in new fields.

We aim to drive innovation through new technologies, such as model-based design, deep learning, IoT and robotics.

At the heart of this development are employees with challenging spirits, committed to support the business of our customers.

R&D sites around the world are unified by the R&D Center at the global headquarters which provides new value through ground-breaking technology development and manufacturing.



### Smart Factories

Our Printers, MFPs, toners, and photoreceptor drums are manufactured in four countries: Japan, China, Vietnam, and Czech Republic.

Striving to achieve top-quality manufacturing, we are developing smart factories through robot-automated production, as well as use of AI and IoT in data analysis to prevent defects in the production line.

In addition, by building a supply chain with an integrated system from orders to production and shipment, and developing a flexible production system, we have achieved a speedy and stable product supply.

Through these measures, we will continue to provide value in all aspects of QCD\* by advancing our smart factories.

\*QCD = Quality, Cost, and Delivery

**Providing products and services in the best quality, with new technology and challenging spirits.**

Put knowledge to work.

Summary of Kyocera Group



Corporate  
Motto

“ Respect the Divine and Love People ”  
Preserve the spirit to work fairly and honorably,  
respecting people, our work, our company and  
our global community.

Management  
Rationale

To provide opportunities for the material and  
intellectual growth of all our employees, and  
through our joint efforts, contribute to the  
advancement of society and humankind.

Consolidated Net Sales JPY2,014,454 million (as of March 31, 2025)

Group Companies 289 (including Kyocera Corporation as of March 31, 2025)

Group Employees 77,136(Excluding non-consolidated subsidiaries and affiliates accounted for by the equity method as of March 31, 2025)

Management Based on the Bond of Human Minds

Kyocera started as a small, suburban factory, with no money, credentials or reputation. We had nothing to rely on but a little technology and 28 trustworthy colleagues. Nonetheless, the company experienced rapid growth because everyone exerted their maximum efforts and managers devoted their lives to earning the trust of employees. We wanted to be an excellent company where all employees could believe in each other, abandon selfish motives, and be truly proud to work. This desire became the foundation of Kyocera's management. Human minds are said to be easily changeable. Yet, there is nothing stronger than the human mind. Kyocera developed into what it is today because it is based on the bonds of human minds.

Founder Kyocera Corporation Kazuo Inamori



Summary of Kyocera Document Solutions

Corporate Name  
KYOCERA Document Solutions Inc.

Founded  
November 1934

Global Headquarters  
1-2-28 Tamatsukuri, Chuo-ku, Osaka  
540-8585 Japan  
Tel. +81-6-6764-3555

Established  
July 1948 Mita Industrial Co., Ltd.  
January 18, 2000 Name changed to KYOCERA Mita Corporation.  
April 1, 2012 Name changed to KYOCERA Document Solutions Inc.

President  
Takashi Nagai

Capital  
JPY12,000 million (100% KYOCERA Corporation)

Group Companies

98

Including Kyocera Document Solutions Inc. as of March 2025



Group Employees

21,776

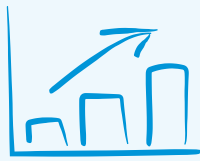
As of March 2025



Consolidated Net Sales

JPY 480 billion

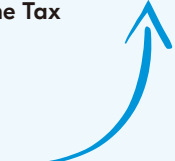
As of March 2025 (Rounded to the nearest ten million yen)



Consolidated Profit before Income Tax

JPY 49 billion

As of March 2025

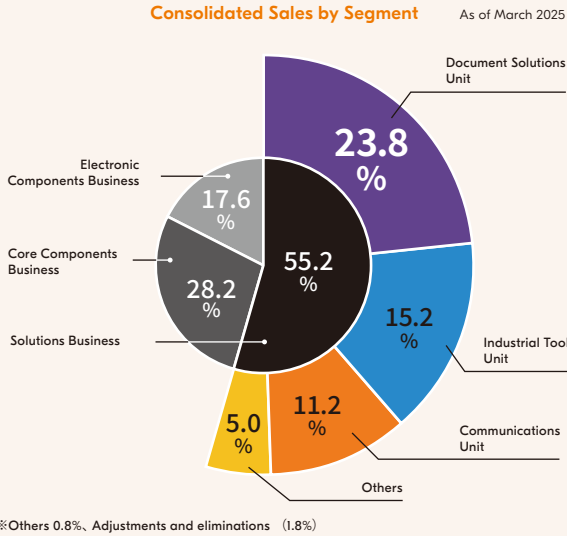


Kyocera Document Solutions in Figures

Consolidated Sales by Segment  
in the Kyocera Group

23.8%

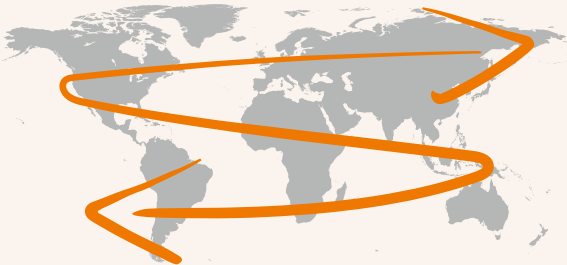
Kyocera Document Solutions is the business segment in the Kyocera Group, a global corporate group operating in a variety of fields, accounting for approximately 1/4 of the group's consolidated sales.



Global Network

42 Sales Companies in  
170+ Countries and Regions

Through our 42 sales companies worldwide, we provide products and services to approximately 170 countries and regions around the world.





# History

Our company was founded in 1934 as Mita Industrial. Originally focused in the manufacturing and sales of diazo-type copiers (blueprint machines), the company expanded its business throughout the world, mainly in Europe and the United States, as a manufacturer of copiers for professional use. We joined the Kyocera Group in 2000.

In the following year, Kyocera Corporation's printer division was unified with the company. By combining Kyocera Corporation's printer technology and our MFP technology cultivated over the years, we have continuously provided eco-friendly products to our customers.

- Name changed to "Kyocera Mita Corporation."
- Joined the Kyocera Group



- Unification of Kyocera Corporation's printer division



- Establishment of an R&D site in San Francisco, USA
- Establishment of Global Headquarters R&D Center (Osaka, Japan)

2000

2001

2002

2003

2008

2010

2011

2012

2015

2016

2017

2018

2019

2020

2024



- Establishment of the China plant (Shilong, China)



- M&A with TA Triumph-Adler Group (Germany)



- Establishment of a software development company in the Philippines



- Establishment of the Vietnam plant



- M&A with Ceyoniq Group (Germany)



- Establishment of a sales company in Turkey



- M&A with DataBank Group (USA)



- M&A with Huon IT (Australia)



- M&A with Optimal Systems Group (Germany)



- Establishment of a toner plant in the Czech Republic



- M&A with Annodata Group (UK)



- M&A with Alos Group (Germany)



- Establishment of a sales company in the Czech Republic and Slovakia

- Establishment of a toner plant in the Mexico

- Establishment of KYOCERA Document Solutions Europe Management B.V.

- Establishment of a sales company in the Vietnam and Malaysia

# CSR

The Kyocera Group's CSR activities are based on the Kyocera Philosophy, which uses as its decision-making criterion the principle to "Do what is right as a human being." Through our Kyocera Philosophy, we work to advance our corporate citizenship, build relationships of mutual trust with stakeholders, and aim for sustainable growth. At the same time, we endeavor to contribute to the healthy development of society.

## Efforts to Improve Our Workplace Environment

### Health & Productivity Management Organization 2025 Certification

Under the large enterprise category in the Certified Health & Productivity Management Organization Recognition Program established by the Ministry of Economy, Trade and Industry, we were certified as an enterprise/organization that showed particular excellence in the field of health and productivity management. We view our employees' health maintenance from a business management perspective and work to promote superior health management by coordinating with insurers.



### Childrearing Support Enterprise Certification

The Ministry of Health, Labor and Welfare's Osaka Labor Bureau certified us as a "Childrearing Support Enterprise" and awarded us the "Kurumin" next generation certification. By establishing an environment where it is easy to balance work and life, we are creating a workplace in which each and every employee can energetically and proactively shine in their work.



## Social Contribution Activities

### Kyocera Group's efforts



**Support for the Inamori Foundation's Kyoto Prize**  
Kyocera supports the international Kyoto Prize, established by the non-profit Inamori Foundation to honor individuals and group who have made significant contributions to the scientific, cultural and spiritual betterment of humankind.



### Support for Kyoto Sanga F.C.

The Kyocera Group supports the Kyoto-based professional soccer team Kyoto Sanga F.C.

### Kyocera Document Solutions Group's efforts



**Elementary School Special Science Classes**  
Global Headquarters and Hirakata Plant (Osaka, Japan)  
Using the principles of copiers, we held special classes on electricity.



### Establishment of "Kyocera Classes"

China Plant (Shilong, China)  
We held "Kyocera Classes" to teach our company's technology and know-how at vocational schools around the country.



### Participation in Social Contribution Activity

Philippines R&D Site  
77 employees plant 92 Pterocarpus indicus seedling.



### Volunteer Cleaning Activities

Australia Sales Company  
We took part in "Cleanup Australia Day" a volunteer cleaning initiative held throughout Australia.