

CSR Summary Report 2016



This CSR Summary Report 2016 of Kyocera Document Solutions outlines the most important aspects of our CSR activities as well as presents our efforts to make our products more environment-friendly, to positively impact the environment at a global level, and to use our plants to create products with outstanding environmental performance in FY2015.

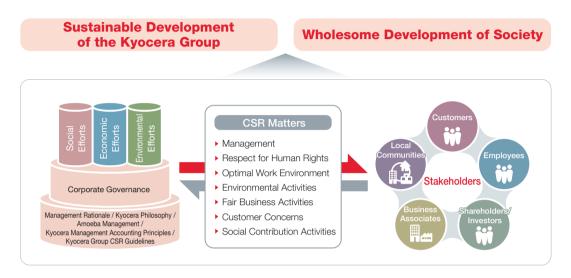
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- Shilong Plant (China)
- Vietnam Plant
- Tamaki Plant
- Hirakata Plant



CSR at KYOCERA Document Solutions

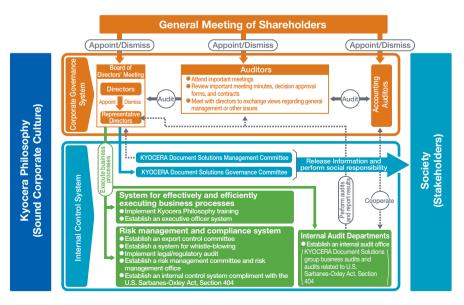
Under our Management Rationale, "To provide opportunities for the material and intellectual growth of all our employees, and through our joint efforts, contribute to the advancement of society and humankind", Kyocera Document Solutions carries out management based on the Kyocera Philosophy, which takes "doing what is right as a human being" as the principal criterion for business decisions. We also conduct CSR activities according to "Kyocera Group CSR Guidelines", which consists of 10 principles from "Basic duties" to "Social contribution".





Corporate Governance

As a member company of the Kyocera Group, Kyocera Document Solutions realizes the sound fulfilment of its Management Rationale and fair, just and highly transparent corporate governance based on the Kyocera Philosophy. Corporate governance and internal regulation are implemented with the following system to ensure that directors' duties are executed in accordance with applicable laws, regulations, and articles of incorporation.





CSR Activity Highlights in FY2015



The A4 Color Multifunctional Product, the TASKalfa 406ci Recognized by the Evaluation Organization BLI as "Highly Recommended"

The A4 color multifunctional product (MFP), the TASKalfa 406ci was highly evaluated by the independent document and imaging product survey organization Buyers Laboratory LLC (BLI), USA, for its high reliability and was recognized as "Highly Recommended."

Long-life amorphous silicon drums of our own development are used in this product to minimize parts replacement frequency and eventually reduce the amount of waste and cost to below that of competing models of a similar class. In addition, despite its compact size, it possesses a level of reliability and functionality that equals that of a large-size machine. It also has high color reproducibility. These features are the reasons behind its high appraisal.



Logo of the Highly Recommended award



TASKalfa 406ci

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Seven Models of A4 Color Printer and Multifunctional Product Received iF Design Award (Germany)

The A4 color printers ECOSYS P7040cdn, ECOSYS P6035cdn and ECOSYS P6130cdn, and the A4 color multifunctional products ECOSYS M6535cidn, ECOSYS M6035cidn, ECOSYS M6530cdn and ECOSYS M6030cdn, seven models in total, received the 2016 iF Design Award. The iF Design Award, sponsored by Industry Forum Design Hannover (iF), Germany, is one of the world's most prestigious design awards.

This product has excellent, environmentally friendly features including a reduction of waste due to use of long-life parts, ease of operation for replacing paper or consumables from the front with one hand and a simple and attractive design that complements the atmosphere in a variety of office spaces. These features are the basis for the German commendation (awards).



Logo mark of iF Design Award





ECOSYS M6535cidn ECOSYS M6530cdn ECOSYS M6035cidn ECOSYS M6030cdn





ECOSYS P7040cdn

ECOSYS P6130cdn

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The A4 Color Multifunctional Products, the TASKalfa 406ci and the TASKalfa 356ci Received Good Design Award (Japan)

The A4 color multifunctional products (MFPs), the TASKalfa 406ci and the TASKalfa 356ci received the 2015 Good Design Award. The Good Design Award is the most traditional design award in Japan and is sponsored by the Japan Design Promotion Association.

This new genre of A4 color multifunctional products is endowed with the extensibility and performance of A3 color multifunctional products. In addition to the new product concept and the modern style with calmness, other features include the wider range of movement for changing angle of the operation panel, which gives greater ease of access to wheelchair users, and also increases user-friendliness by facilitating operation through a universal color design which does not depend on the user's color vision. These advantages are highly appraised. The company's products have earned the Good Design Award for two consecutive years; it was awarded previously in 2014 for the A4 color multifunctional products, the ECOSYS M6535cidn Series.



GOOD DESIGN AWARD 2015





TASKalfa 356ci



CSR Activity Highlights in FY2015



KYOCERA Document Solutions Group Companies based in Hong Kong Received an Environmental Award

On September 14, 2015, Kyocera Document Solutions Hong Kong, Kyocera Document Solutions Asia, and Kyocera Document Technology Hong Kong jointly received the Outstanding Social Caring Organization Award. Winners of this award are allowed by the Social Enterprise Research Institute (SERI), a non-profit organization, to use its logo for one year. SERI presents its awards to corporations that excellently fulfill their social responsibilities including social contributions to ecology or social development.

The group companies received the award because their activities were highly valued. These activities included voluntary participation in social contribution activities such as cleaning of the coast and organizing charity walks as well as their annual voluntary blood donation drive.



Award Ceremony



The Social Contribution Committee of the Head Office and the Hirakata Plant of KYOCERA Document Solutions Received the Encouraging Prize of the Osaka Environment Award

In FY2015, the Social Contribution Committee of the Head Office and the Hirakata Plant of Kyocera Document Solutions received the Encouraging Prize of the Osaka Environment Award. Osaka Prefecture encourages voluntary and energetic activities that assist in the creation of an affluent environment while also encouraging those who serve as role models in this regard, such as those who are pursuing a reduction in environmental impacts, coexistence with nature and the creation of a comfortable environment.

We received the award because of the high evaluation of the voluntary participation of the company, its employees and their families in locally rooted social contribution activities, particularly the following: (1) undergrowth cutting and afforestation in the forest of Mikusayama Zephyrus, Nose-gun, Osaka Prefecture; (2) eradication of foreign species in Lake Biwa, Shiga Prefecture and (3) performing environmental preservation activity by felling bamboo trees to provide protection for storks in Toyooka city, Hyogo Prefecture.



Award Ceremony



The Head Office of KYOCERA Document Solutions Received the Health Osaka 21 Promotion Citizen Meeting Chairman's Award (Award for Excellence).

The Head Office of Kyocera Document Solutions received the Health Osaka 21 Promotion Citizen Meeting Chairman's Award (Award for Excellence) at the inaugural Osaka Prefecture Health Development Awards. The Osaka Prefecture Health Development Award is an award system that encourages and promotes voluntary activities for the greater health of citizens in the prefectural area of Osaka.

We set every September as a "health month" in order to pursue our goal of realizing a "healthy corporation" and, during this month, we conduct various health-related activities, including the stop-smoking challenge and other similar events, as well as sports and athletic meets, which are designed to create improved communication among employees. These activities are highly evaluated, which led to us being awarded the prize.





Award trophy

Certificate of commendation



KYOCERA Document Solutions became Certified as a Company Supportive of Child Rearing and Acquired Permission to use the Kurumin Mark

In November 2015, based on the Act on Advancement of Measures to Support Raising Next-Generation Children, Kyocera Document Solutions Inc. was certified as a "company supportive of child rearing," and acquired the Kurumin certification mark. The Kurumin Mark can be used by companies that satisfy predetermined criteria, including the formulation of a next-generation child-rearing support action plan and the achievement of the targets set in this plan. We formulated our action plan based on the Act on Advancement of Measures to Support Raising Next-Generation Children. We are promoting reductions in working hours and the acquisition of days off, depending on each site or workplace, in order to help employees satisfy the needs of their work and those of their families. Our efforts to support the work and life balance of all employees' were evaluated and this led to the awarding of this certification. Encouraged by this certification, we will continue to do our very best to create a working environment where all employees can work with peace of mind in a company engaged in supporting an environment that facilitates employees' child-rearing.



"Kurumin" Logo



CSR Activity Highlights in FY2015



KYOCERA Document Solutions America Participated in the "Toys for Tots" Program

"Toys for Tots" is a program run by a foundation established by the United States Marine Corps Reserve that has been distributing toys to children of poor families as Christmas presents since 1991

In 2015, the 10th year of our support for the program, approximately 150 toys collected from employees before Christmas were donated to the program.



Representatives of employees presenting toys

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KYOCERA Document Solutions UK Supports Youth Sports Teams in the UK

Kyocera Document Solutions UK has been donating uniforms to youth sports teams in the UK. This donation is intended to promote the growth of children and provide them with an opportunity to learn teamwork. In FY2015, we donated to two soccer teams.



Members of one of the sports teams



KYOCERA Document Solutions Australia Participated in Business Clean Up Dav

Business Clean Up Day is a volunteer campaign held throughout Australia once a year. Eleven employees participated in this event and cleaned up Blackman Park in the suburbs of Sydney, about 5 km from their office building. They picked up 17 bags of refuse and also collected larger refuse such as bicycle tires and steel fences.



Employees participating in clean-up activities



KYOCERA Document Solutions Development Philippines Conducted Voluntary Blood Donation Activities

In FY2015, Kyocera Document Solutions Development Philippines donated blood to the Philippine Red Cross for the first time. This year, the Philippine Red Cross conducted an orientation at our site in advance in order to help our employees participate in blood donation. The donations were conducted in one of the company's conference rooms. 30 employees participated in the donations and the company received a letter of thanks from the Philippine Red Cross.



Employees participating in voluntary blood donation



The Head Office and the Hirakata Plant of KYOCERA Document Solutions Held a Class at an Elementary School

The Head Office of Kyocera Document Solutions has been participating in a special science class conducted by the Osaka Municipal Board of Education since 2008. In FY2015, we delivered lessons to about 250 sixth-graders of nine classes of a total of five elementary schools including Shimoshinjo Elementary School. The class is composed of two parts: one is a lesson on the mechanism of copying with electricity and the other is an experiment of hand-copying a picture. The children were amazed that they could copy the pictures they drew using their own hands, and they made many copies until they were satisfied with the images. Students commented, "we had fun" and "time flew by."

In FY2011, the Hirakata Plant also began delivering a special science class at nearby Tsuda Elementary School. In FY2015, we gave lessons to approximately 100 students across three classes.



Employees supervising "hand copying" experiments



Products Certified with Environmental Labels in FY2015

There are various environmental labelling systems for indicating to customers, in an easy-to-understand way, that a product is environment-conscious. We continue to develop products based on the ECOSYS Concept, which thoroughly seeks environmental preservation and economic efficiency and, in order to make the excellence of our products widely known to customers, promotes the active acquisition of environmental labels.

Products based on the ECOSYS Concept are those that can provide environmental and economic advantages to users. To be specific, the service life of the parts of those products is prolonged to the maximum extent, reducing the disposal frequency of parts and consumables and eventually reducing environmental impacts. In 1992, we created the first generation ECOSYS printer, ECOSYS FS-1500. In 1997, we commercialized the ECOSYS FS-1700/3700 printer, the world's first printer to acquire Germany's Blue Angel Mark.



The ECOSYS Concept



First generation ECOSYS printer ECOSYS FS-1500

In FY2015, the following products acquired/registered for certification.

-: Not sold in applicable country

Environmental Label Product Name	ENERGY STAR International ENERGY STAR® Program (9 countries/regions worldwide)	EPEAT (USA)	Blue Angel Mark (Germany)	China Environmental Labelling (China)	3R・省工本設計 Eco Mark (Japan)
Multifunctional Product ECOSYS M6030cdn	0	0	0	_	_
Multifunctional Product ECOSYS M6530cdn	0	0	0	0	0
Multifunctional Product ECOSYS M6035cidn	0	0	0	_	_
Multifunctional Product ECOSYS M6535cidn	0	0	0	_	0
Printer ECOSYS P4040dn	0	_	0	_	<u></u> *
Printer ECOSYS P6130cdn	0	0	0	0	0
Printer ECOSYS P6035cdn	0	0	0	_	_

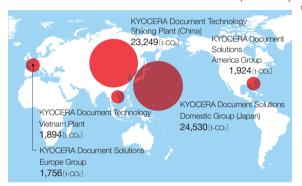
^{*} Certified in FY2014



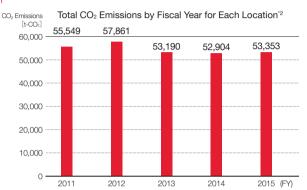
Environmental Protection Activities in FY2015

Kyocera Document Solutions is continually engaged in environmental protection activities all over the world. All our plants and most of offices worldwide have acquired ISO14001 certification. They abide by environmental regulations pertaining to air and water, while working to save energy to prevent global warming, and striving to conserve resources.

1. CO₂ Emissions at Various Locations (FY2015) *1







^{*2} Data since FY2014 apply to the Vietnam Plant. The data for the US and European regions until FY2014 apply to headquarters only.

2. Energy Usage and Amount of Industrial Waste Discharged by Each Location (FY2015)

	KYOCERA Document Solutions Domestic Group (Japan)	Shilong Plant (China)	Vietnam Plant	KYOCERA Document Solutions America Group	KYOCERA Document Solutions Europe Group	Group Total
Electric Power Usage (kWh)	47,966,245	28,816,820	5,369,597	4,035,142	3,729,442	89,917,246
Amount of Industrial Waste Discharged (kg)	755,490	71,493	815,976	65,024	101,517	1,809,500

3. Environmental Protection Activities in Japan (FY2015)

Environmental Goals	FY2015 Targets		FY2015 Results		
Contribute to a low-carbon society	Reduction in greenhouse gas emission basic unit [kg-CO ₂ /t] Target: 1% reduction (versus FY2014) Basic unit: Toner production volume		7.6% increase	Failed to achieve the target because of emergency situations caused by plant repairs and the opening of a new factory, which prevented efficient production	
	Reduction in energy usage (crude oil equivalent) basic unit [kL/t] Target: 1% reduction (versus FY2014) Basic unit: Toner production volume		8.6% increase	Failed to achieve the target because of emergency situations caused by plant repairs and the opening of a new factory, which prevented efficient production	
Contribute to a recycling-based society	Reduction in amount of industrial waste discharged basic unit [kg/t] Target: 3% reduction (versus FY2012) Basic unit: Toner production volume		16.4% increase	Failed to achieve the target because of an increase in the emission of hard-to-recycle materials as a result of a diversification of production methods	
	Reduction in water usage basic unit [m³/t] Target: 1% reduction (versus FY2014) Basic unit: Toner production volume		8.6% increase	Failed to achieve the target because of emergency situations caused by plant repairs and the opening of a new factory, which prevented efficient production	



KYOCERA Document Technology

Shilong Plant (China)

3 Fang Zheng East Road, Shilong Town, Dongguan City, Guangdong Province, People's Republic of China

Business Description: Manufacturing of multifunctional products, printers and photoreceptor drums

Total Site Area: 147.600 m²

Total Floor Space of Buildings: 246,543 m²

Total Greenspace Area: 30,945 m² (Greening ratio: 21.0%) Number of Employees: 5,859 (As of end of March 2016)

Electric Power Usage: 28,816,820kWh (FY2015)

Water Usage: 367,870 m3 (FY2015)

Amount of Industrial Waste Discharged: 71,493 kg (FY2015)

To minimize environmental impact, the Shilong Plant has set targets higher than local emission standards for factory waste water and gas emissions, and is maintaining extra-clean conditions. To conserve energy and resources the plant is switching to LED lighting and converting equipment to the latest energy-saving types. Waste water treatment is performed for water used in production processes and the treated water is reused as domestic water in the plant. In order to reduce waste, employees maintain a constant awareness of reuse and recycling and lean waste-free management is implemented in all aspects of the manufacturing site. In operation of the plant, efforts are focused on employee welfare and ensuring a sense of teamwork and solidarity, like a single family, throughout the entire plant.

Acquired the "High-class Certified Company" Certification from the AEO Program

Since the September 2001 terrorist attack on the USA, the safety management of cargo has been reinforced. Under these circumstances, the World Customs Organization (WCO) established the AEO* program, in which customs recognize businesses that excel at cargo security management and compliance and award them privileges such as a simplified customs clearance process. As a result of an audit by the AEO program in China, we were certified a "high-class certified company".

* AEO: Authorized Economic Operator



Certificate

In-house Nursery Opened

In China, where social infrastructures are less developed, people are working in an environment where married couples cannot raise children without the support of their grandparents or relatives because, generally, both parents go to work. On September 1, 2015 we opened its in-house nursery, Tongle Yuan, with the

help of the plant's labor union. The nursery takes care of plant employees' children so that employees with children can work without worry. Employees with children in this nursery expressed their happiness, commenting: "My parents used to take care of my small children in my hometown. Now I can use the service of Tongle Yuan and live together with my children."



Opening ceremony for the in-house nursery, Tongle Yuan

Kyocera Class Opened

In September 2012, we opened the Kyocera Class, the role of which is to provide guidance on the company's skills and practical knowledge to students of vocational schools in various areas of China. The new Kyocera Class was opened in September 2015 at Hubei Tianmen Vocational College as well. This educational initiative is provided in the hopes of helping students grow as mature members of society.



Students of the Kyocera Class



Lesson in the Kyocera Class

Held Cultural Festival (Summer Festival)

We held its 7th cultural festival on September 26, 2015. Visitors were able to enjoy the 81 booths and game sections operated by the plant's employees. On the main stage, the usual songs and dances were performed, as well as new

events, including magic tricks and comic skits. Fortunately, the weather was good. The festival bustled with a large number of visitors, over 5,300.



The cultural festival crowded with visitors



KYOCERA Document Technology

Vietnam Plant

Land Lots No. 56A, 56B and 56C, VSIP Hai Phong Township, Industrial and Service Park, Thuy Nguyen District, Dinh Vu-Cat Hai Economic Zone, Hai Phong City, Vietnam

Business Description: Manufacturing of multifunctional products and printers

Total Site Area: 200,446 m²

Total Floor Space of Buildings: 74,123 m²

Total Greenspace Area: 40,008 m² (Greening ratio: 20.0%) Number of Employees: 1,855 (As of end of March 2016)

Electric Power Usage: 5,369,597 kWh (FY2015)

Water Usage: 44,618 m³ (FY2015)

Amount of Industrial Waste Discharged: 815,976 kg (FY2015)

Following in the footsteps of the Shilong Plant, the Vietnam Plant began production on October 1, 2012 as the second overseas plant of Kyocera Document Solutions. In order to realize our Management Rationale — "To provide opportunities for the material and intellectual growth of all our employees, and through our joint efforts to contribute to the advancement of society and humankind" — the staff is diligently working to become an energetic factory that is number one in Vietnam. In addition, Vietnamese employees are being dispatched to the R&D Center at the Head Office of Kyocera Document Solutions so the plant can function as more than just a manufacturing base, and have research and development capability. We are contributing to the regional development of Vietnam by providing a workplace environment where the outstanding people of Vietnam can make the most of their capabilities.

Promoting Energy-saving in the Plant

Between January 1 and 18, 2016, lamps that were considered unnecessary were removed from the plant. 1,028 lamps were removed, which means an annual saving of 90,450 kWh of power consumption.





A room with a reduced number of lamps but of necessary brightness

Collected Money for the Year-end Charity Campaign

From January 25 to 28, 2016, we called for the cooperation of employees in giving donations to our year-end charity drive and collected VND 20,288,600 (approximately ¥97,000). A total of VND 36 million (approximately ¥170,000), including the donation from the company and the labor union, was presented to the Thuy Nguyen People's Committee and the An Lu People's Committee.





Donation ceremonies at the People's Committees

Employees Participated in a Charity Marathon

Eight employees participated in a local charity marathon event held on November 15, 2015. A total of VND 5 million (approximately ¥24,000) donated from the plant supports war victims and orphans.



Award Ceremony

Held Summer Festival

On August 1, 2015, we held its second summer festival. This year, the festival attracted 3,175 visitors, approximately twice that of the previous year. Visitors enjoyed a powerful dragon dance as well as a dance performance by female employees of the plant wearing ao dai. Play tools and facilities for children were

also set up at the venue, which the children enjoyed.



Dance by employees



KYOCERA Document Solutions

Tamaki Plant

704-19 Aza Matabe Nojino, Tamaki-cho, Watarai-gun, Mie, Japan

Business Description: Manufacturing of color and monochrome toner

Total Site Area: 101,511 m²

Total Floor Space of Buildings: 32,111 m²

Total Greenspace Area: 20,447 m² (Greening ratio: 20.1%) Number of Employees: 299 (As of end of March 2016)

Electric Power Usage: 27,611,780 kWh (FY2015)

Water Usage: 31,412 m3 (FY2015)

Amount of Industrial Waste Discharged: 566,950 kg (FY2015)

The Tamaki Plant is our main plant, handling everything from development to production of various types of toner powder. The plant also develops tools and jigs used to assemble multifunctional products, etc., and is a key facility playing the role of "mother plant" in passing down Kyocera's manufacturing technology. In order to perpetuate these important business activities, our company must coexist with the local community. The area around this plant is blessed with an abundant natural environment and the plant is adjacent to residential and agricultural areas. We are working hard based on an understanding that the most important issues are environmental conservation, coexistence with the community and realization of a safe workplace.

Held Community Environmental Report Meeting

On October 27, 2015, we held a community environmental report meeting with 31 local residents, including the mayor of Tamaki town. Our environment-conscious activities and local contribution activities were explained to the partici-

pants. They then toured the plant. After the tour, the mayor said, "The plant's policy of environmental consideration and their attitude of proceeding hand-in-hand with the community are excellent. I'd like you to continue to share this concept and grow and live together with the local community."



Report Meeting

Received a Commendation from the Prefectural Governor of Mie as an Excellent High-pressure Gas Handling Establishment

Mie Prefecture commends offices or factories that are qualified as role models in terms of the maintenance of high-pressure gas equipment and facilities and that provide safety training and education. In its toner production plant we use many

large freezers that include high-pressure gas. Consequently, we conduct management and maintenance of the equipment or facilities according to the High Pressure Gas Safety Act and appropriately copes with the newly enacted Act Concerning the Discharge and Control of Fluorocarbons. These activities were highly evaluated, which led to the plant's receiving the commendation.



Award ceremony

Multi-purpose Room Opened

On December 4, 2015, we opened a new multi-purpose room with health appliances and ping-pong tables. We set 2015 as the first year of its Health Corporation initiative and has since been taking measures to enhance the health

awareness of employees. As part of this effort the plant places health appliances at public space in the plant to create opportunities of more communication among employees and establish a lively working environment, hoping these arrangements will help employees voluntarily improve their own health.



Multi-purpose Room

Held Summer Festival

On July 25, 2015, approximately 1,600 people, including local residents, business partners and employees, visited the summer festival. Visitors enjoyed a welfare bazaar, a penalty-kick shootout, coloring and other events, as well as a yo-yo game and other booths. Performances by new employees and a musical performance by a band composed of employees on the stage were appreciated as well. A spectacular drum show by a local group, Tamamarujo Taiko Preservation Group, also attracted the visitors. The final event of the festival was a powerful skyrocketing fireworks display, a summer tradition in Japan.



Spectacular fireworks



KYOCERA Document Solutions

Hirakata Plant

1-38-12 Tsudakita-machi, Hirakata-shi, Osaka. Japan

Business Manufacturing of multifunctional products and printers Description: (supplying to the US federal government), color and monochrome toner and photoreceptor drums; storage and shipping of products and parts

Total Site Area: 46,017m²

Total Floor Space of Buildings: 58,978m²

Total Greenspace Area: 8,463m² (Greening ratio:18.4%) Number of Employees: 202 (As of the end of March 2016)

Electric Power Usage: 13,329,028 kWh (FY2015)

Water Usage: 36,879m³ (FY2015)

Amount of Industrial Waste Discharged: 70,427 kg (FY2015)

The Hirakata Plant is located near the three cities of Osaka, Kyoto and Nara. Geographical features of the surrounding area include the Hotani River, Yamada Pond (a popular bird-watching site), the Hotani District Woodland (a part of the "Monitoring Sites 1000" project and one of the "100 Villages of Japan" and an academic research zone that is part of Kansai Science City. We have a strong commitment to "being an enterprise which contributes to environmental protection based on a reverence for nature, harmony with the natural world, and a gentle approach to the earth." Here, we are striving for business activities which can contribute to the protection of the natural environment in a harmonious, ideal environment where nature, people and society coexist.

*1 Priority rural survey area as designated by the Ministry of the Environment *2 Selected by the Asahi Shimbun newspaper and the Forest Culture Association

Held Community Environmental Report Meeting

On November 6, 2015, we invited 17 people from 13 organizations, including local residents' associations and administrative organizations, to a report meeting and explained the social and environmental activities conducted by us during

the past year. We also explained the effort to reduce CO₂ emission from cargo transport by means of the "round use" practice, which involves joint transport with neighboring companies. A chairperson of one of the residents' associations commented, "We want the plant to work together to vitalize the community."



Report Meeting

Change to Inverter-type Cooling Water Pumps for Gas-absorption Water Coolers/Heaters

In order to promote further energy saving, the cooling water pumps of the gasabsorption water coolers/heaters that manage the air-conditioning of Plant Nos. 2, 3 and 5 were changed to inverter-type pumps. As a result a total annual sav-

ing of 108,415 kWh was achieved. This saving is equivalent to approximately 1% of the power consumption of the Hirakata Plant during the previous year.



Gas-absorption type water cooler/heater

Adopt a Road and River Initiative Executed

Since April 2004, we have participated in the Adopt a Road and River program sponsored by Osaka Prefecture. The Hirakata Plant's actions towards adopting a road and adopting a river include monthly cleaning of the side-

walk leading from the nearest station to the front gate of the plant for the former, and trimonthly cleaning of the promenade on the left bank of the Hotani River for the latter. In FY2015, a total of 112 employees participated in these cleaning activities.



Cleaning along the adopted road

Held Summer Festival

Approximately 1,350 people, including local residents, guests, and families of plant employees, visited the summer festival held on August 1, 2015. We had a very pleasant event thanks to the performance of the brass band of

the municipal Hirakata Tsuda High School, a regular participant in our festival, and the regular performances of magic tricks and balloon shows. Booths were also popular, with long lines of people in front of them.



Magic balloon show



KYOCERA Document Solutions Inc.

1-2-28 Tamatsukuri, Chuo-ku, Osaka 540-8585, Japan Tel: +81-6-6764-3611

Inquiries: Corporate CSR Division, Corporate General Affairs Division, KYOCERA Document Solutions Inc.

http://www.kyoceradocumentsolutions.com/company/csr